



Critical
Product & Service
Certification

CERTIFICATE *of* APPROVED SUPPLIER

Voith Turbo Limited

Croydon

6 Beddington Farm Road
Croydon, Surrey
United Kingdom
CRO 4XB

has been assessed and approved

in accordance with the requirements of RISAS/003
for 9 product groups, of which 9 have limitations.

The scope of accreditation is applicable only to the products
identified in the certificate schedule R0337/0014/C0052
Please also see the appendix of the same number,
which details the limitations, if limitations exist.

Full details of the Supplier's approval status and an executive summary
are available to all registered users at www.risas.co.uk



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CERTIFICATE SCHEDULE

Voith Turbo Limited

Croydon

6 Beddington Farm Road
Croydon, Surrey
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CRO 4XB

SCOPE of APPROVAL

M01 - Running Gear

A - Wheelsets

0008 - Powered Wheelsets

B - Wheelset Components

0523 - Gearwheels *

Eng Change?

Expiry Date

24/04/2024

24/04/2024

* Denotes identical to another product



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For details see

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SCOPE of APPROVAL

M06 - T&RS diesel traction equipment

A - Diesel engines & components
0089 - Diesel engines

Eng Change? Expiry Date

24/04/2024

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SCOPE of APPROVAL

M07 - T&RS Transmission

A - Gearboxes (Mechanical transmission)

0523 - Gearwheels *

0574 - Final Drives

B - Gearcases (Electrical transmission)

0523 - Gearwheels *

C - Drive equipment

0105 - Cardan Shafts

0106 - Flexible Couplings

0578 - Transmission Safety Device

Eng Change?

Expiry Date

24/04/2024

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CERTIFICATE SCHEDULE

SCOPE of LIMITATIONS

Product Group

M01-A-0008 - Powered Wheelsets

Details

Subject to a full assessment of the activity as soon as work is in progress and a general surveillance assessment within 18 months of approval. Scope of approval is the removal and shrink fitting of gearwheels onto solid axles of conventional multiple units. Axles used are limited to free-issue new axles or used axles previously inspected and approved by external bodies qualified for the purpose. Procurement and NDT of axles is excluded. Assembly of bolted gearwheels, bevel gears, hollow axles and other unconventional arrangements are excluded. Assembly of other non-gear wheelset items (such as wheels, brake discs, axle bearings) to axles and overhaul of wheelsets is excluded.

M01-B-0523 - Gearwheels *

Subject to a full assessment of the activity as soon as work is in progress and a general surveillance assessment within 18 months of approval. Approval is for removal and shrink-fitting of gearwheels onto axles. Bolted types are excluded.

M06-A-0089 - Diesel engines

Subject to a general surveillance assessment within 18 months of approval. Approval is limited to the overhaul of the Engine Raft Carrier Frame and ancillary systems including Fuel System, Primary Cooling Circuit, Secondary Cooling Circuit, Highly Flexible Coupling, Electrical Wiring Harness only. Assessment of the Electrical Wiring Harness to be carried out on surveillance.

M07-A-0523 - Gearwheels *

Subject to a full assessment of the activity as soon as work is in progress and a general surveillance assessment within 18 months of approval. Approval is for removal and shrink-fitting of gearwheels onto axles. Bolted types are excluded.

M07-A-0574 - Final Drives

Subject to a general surveillance assessment within 18 months of approval.



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SCOPE of LIMITATIONS

Product Group

M07-B-0523 - Gearwheels *

Details

Subject to a full assessment of the activity as soon as work is in progress and a general surveillance assessment within 18 months of approval. Approval is for removal and shrink-fitting of gearwheels onto axles. Bolted types are excluded.

M07-C-0105 - Cardan Shafts

Subject to a full assessment of the activity as soon as work is in progress and a general surveillance assessment within 18 months of approval.

M07-C-0106 - Flexible Couplings

Subject to a general surveillance assessment within 18 months of approval.

M07-C-0578 - Transmission Safety Device

Subject to a general surveillance assessment within 18 months of approval.



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